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PPM-91-654

Date

Oct. 28, 1991

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Subject Radiation Report on 2N5087 (ISTP/NC(TGRS) Project)

A radiation evaluation was performed on 2N5087 to determine the total dose tolerance of these parts. A brief summary of the test results is provided below. For detailed information, refer to Tables I through IV and Figure 1.

The total dose testing was performed using a cobalt-60 gamma-ray source. During the radiation testing, eight parts were irradiated under bias (see Figure 1 for bias configuration), and two parts were used as control samples. The total dose radiation steps were 10, 20, 50 and 100 krads (the term rad as used here means rad(Si)). After 100 krads, parts were annealed at +25°C for 24 and 168 hours. After this annealing, parts were irradiated to a total accumulated dose of 300 krads, after which they were annealed at +100°C for 168 hours. The dose rate was between 0.45 and 5 krads/hour, depending on the total dose level (see Table II for radiation schedule). After each radiation exposure and annealing treatment, parts were electrically tested at +25°C according to the test conditions and the specification limits listed in Table III.

Parts passed all tests and stayed within the specified limits up to 50 krads of irradiation. After 50 krads, 4 parts marginally failed to meet the minimum specification limits for hFe1. After 100 krads of irradiation, all parts failed to meet the minimum specification limits for hFe1, hFe2 and hFe3. On annealing at +25°C for 24 and 168 hours, parts showed slight recovery, but still failed to meet minimum specification limits for hFe1, hFe2 and hFe3 Continued irradiation to a total accumulated dose of 300 krads produced additional degradation. After annealing at +100°C for 168 hours, parts showed slight recovery, but still failed to meet minimum specification limits for the same parameters.

Table IV gives the mean and standard deviation values for each parameter after different irradiation exposures and annealing steps.

Any further details about this evaluation can be obtained upon request. If you have any questions, please call me at (301) 731-8954.

TABLE I. Part Information

2N5087 Generic Part Number:

ISTP/NC (TGRS)

ISTP-5961-33 Part Number:

ISTP/NC (TGRS)

2564A Control Number:

C14581 Charge Number:

Motorola Manufacturer:

Lot Date Code: 9101

10 Quantity Tested:

Serial Numbers of

58, 59, 60, 61, 62, 63, 64, 65 Radiation Samples:

56, 57

Serial Number of Control Samples:

Part Function:

PNP Amplifier Transistor

Bipolar Part Technology:

TOX can Package Style:

Anh Phung Test Engineer:

TABLE II. Radiation Schedule for 2N5087

EVENTS	DATE
1) Initial (Pre-Irradiation) Electrical Measurements	08/29/91
2) 10- KRAD IRRADIATION (0.5 krads/hour) POST-10-KRAD ELECTRICAL MEASUREMENT	09/18/91 09/19/91
3) 20-KRAD IRRADIATION (0.5 krads/hour) POST-20-KRAD ELECTRICAL MEASUREMENT	09/19/91 09/20/91
4) 50-KRAD IRRADIATION (0.447 krads/hour) POST-50-KRAD ELECTRICAL MEASUREMENT	09/20/91 09/23/91
5) 100-KRAD IRRADIATION (2.5 KRADS/HOUR) POST-100-KRAD ELECTRICAL MEASUREMENT	09/23/91 09/24/91
6) 24 HOURS ANNEALING AT +25°C POST-24-HOURS ELECTRICAL MEASUREMENT	09/24/91 09/25/91
7) 168 HOURS ANNEALING AT +25°C POST-168-HOURS ELECTRICAL MEASUREMENT	09/25/91 10/01/91
8) 200-KRAD IRRADIATION (5.0 KRADS/HOUR) POST-200-KRAD ELECTRICAL MEASUREMENTS	10/01/91 10/02/91
9) 300-KRAD IRRADIATION (4.655 KRADS/HOUR) POST-300-KRAD ELECTRICAL MEASUREMENTS	10/02/91 10/03/91
10) 168 HOURS ANNEALING AT +100°C POST-168 HOURS AT +100°C ELECTRICAL MEASUREMENTS	10/03/91 10/10/91
ALL ELECTRICAL MEASUREMENTS WERE PERFORMED AT +25°C.	
ALL PARTS WERE IRRADIATED AND ANNEALED UNDER BIAS, SE	EE FIGURE 1.

TRL 7:		сів : рем : <u>9505 5087</u>							
ICYARPE	R ENGINEER :	AT			_				
PAVILE	R REVYEWER :								
DATE			AKENDH DATE :		-				
	<u> </u>	LECTRICAL CHARACTERISTICS TABLE	<u> </u>						
TEST #	TEST NAME	TEST CONDITION	нти	нах	UNIT	ИЕТНОВ			
ī	VBRCEO	Ic=lmA ; IB=0	50		V	<u> </u>			
2	· · · · · · · · · · · · · · · · · · ·	Ic=1004A; IE=0	50		- <u>v</u>				
3	ICB64	YCBEIDY ;IEEO		Õ	nД				
4-	LCBOZ	YCB = 357 ; IE = 0		50	4				
5	IEBO	YBE = 34 ; Ic = 0 .		20	An	!			
6	hre1	IC=100HA YCE=SV	2 50	800		į į			
7	heez	Ic=ImA VCE=SV	250						
8	NFE3	Ic=10mA : YCE=SV : PULSED*	250						
9	VCE (SAT)	Ic=lomA ; IB=lmA		0.3					
10	YBE (OH)	Ic=ImA ; Yc==5Y	<u> </u>	28,0	V	<u> </u>			
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0.5CT1		CBON = F5 HA OR ± 100%; WH	にてほん	ER 1	S ಆಕ	EATER			
	۵۸	FEA = \$20%							

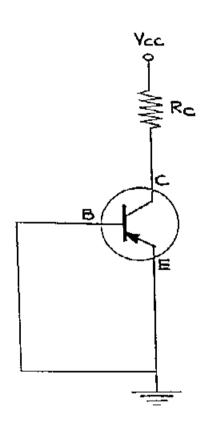
TABLE IV: Summary of Electrical Measurements After Total Dose Exposures and Annealing Steps for 2N5087 1/

					Total Dose Exposure (TDE) (krads) Anneal											TDE (krads)				Anneal			
				0 (Pre-Rad.)		10		20		50		100		24 hrs. @25°C		168 hrs @25°C		200		300		168 hr @+100°C	
					_	mean	sd	mean	sd	mean	sd	mean	sd	mean	8 ರೆ	mean	sd	mean	\$Ċ_	mean	вd	mean	
aramete	rs			mean	- 501 - 0	50	70	50	0	50	0	50	0	50	0	50	0	50	0	50	0	50	0
BRCEO		50		50		.50°	_	50	0	50	0	50	Q	50	0	50	0	50	0	50	0_	5C_	0
BRCBC	. <u>V</u>	50		50	<u> </u>		.01	.02	,01	9	.01	.08	.01	.05	.01	.03	.01	.03	.01	.03	0	.02	0
CB01	nΑ		10	04	V 2	0	.03	5	.03	.13	.07	0.3		0,35	0.1	.125	.07	.175	.05	35	0.1	.23	0.
CB02	nA	_ - _	50	0.2	0.2	.16 23		- 21		25	.06			-,18		23	.05	-0.2	.04	18	.05	-,23	.0.
EBO	nΑ	_ = _		18	.05	1		294	14.1	249		186		195	6.6	199	7.8	149	6.3	123	5.2	194	7.
FE1	!	250	800	332	ĺ	312		303	-	1124-043-12	4.2	0.0000000000000000000000000000000000000		242	3.2	242	5.1	204	4.1	183		236	7.
FE2	<u>. i</u>	250		331		313	8.8	~	Ì	264	4.0	243			3.8	245	3.9	220	3.5	208	3.7	239	3.
FE3		250		303	4.5	292	4.5	283		.06	7,0	.064	_	.064		.063	0	.068	_ <u>5</u>	.071	0	.062	C
CE (SAT)	V		0.3	.052	0	055	_ <u>`</u>	.056		.669		0.66		.658		663		.668	0	.665	C	.662	0
BE (ON)	7.7	_	0.85	, 658	10	662	U	.664	U	30 D3	U	W. O.U		4444	_ •			\$0.002 (0.00)		111111111111111111111111111111111111111		Print 200 Car.	

Note:

1/ The mean and standard deviation values were calculated over the eight parts irradiated in this testing. The control samples remained constant throughout the testing and are not included in this table.

Figure 1. Radiation Bias Circuit for 2N5087



Vcc = -40V Rc = 10 K Ω ±5% @ 1/4W