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 TO: J. Lohr/311
 FROM: K. Sahu/300.1
 SUBJECT: Radiation Report on: LM158
 Project: CASSINI/CIRS
 Control #: 11817
 Job #: EE56326
 Project part #: LM158

PPM-95-160

cc: B. Posey/300.1
 A. Sharma/311
 OFA Library/300.1

A radiation evaluation was performed on LM158 (Dual Op Amp) to determine the total dose tolerance of these parts. A brief summary of the test results is provided below. For detailed information, refer to Tables I through IV and Figure 1.

The total dose testing was performed using a Co⁶⁰ gamma ray source. During the radiation testing, four parts were irradiated under bias (see Figure 1 for bias configuration) and one part was used as a control sample. The total dose radiation levels were 2.5, 5, 10, 15, 20, 30, 50, 75 and 100 krad*. The dose rate was between 0.08 and 1.47 krad/hour (see Table II for radiation schedule). After the 100 krad exposure, parts were annealed at 25°C for 168 hours, after which the parts were annealed at 100°C for 168 hours. After each radiation exposure and annealing step, parts were electrically tested according to the test conditions and the specification limits** listed in Table III.

All parts passed initial electrical measurements. All irradiated parts passed all electrical tests throughout all irradiation steps up to and including the 30 krad irradiation level.

After the 50 krad irradiation, S/N 59 fell below the minimum specification limit of -50.00 nA for P_IIB_AMP1, P_IIB_AMP2, N_IIB_AMP1 and N_IIB_AMP2, with readings of -57.90, -58.21, -57.02 and -57.24 nA, respectively. All other irradiated parts continued to pass all electrical tests at this level.

After the 75 krad irradiation, all irradiated parts exceeded specification limits for the same tests, with readings ranging from -51.68 to -62.32 nA.

After the 100 krad irradiation, degradation in the same parameters continued to be observed, with readings ranging from -57.13 to -67.91 nA. In addition, S/N 56 and 59 marginally fell below the minimum specification limit of -2.00 mV for VOS_A1 Vcm=28, with readings of -2.01 and -2.05 mV, respectively.

After annealing for 168 hours at 25°C, no recovery was observed.

After annealing for 168 hours at 100°C, no rebound effects were observed.

Table IV provides a summary of the mean and standard deviation values for each parameter after each irradiation exposure and annealing step.

Any further details about this evaluation can be obtained upon request. If you have any questions, please call me at (301) 731-8954.

* The term rads, as used in this document, means rads(silicon). All radiation levels cited are cumulative.

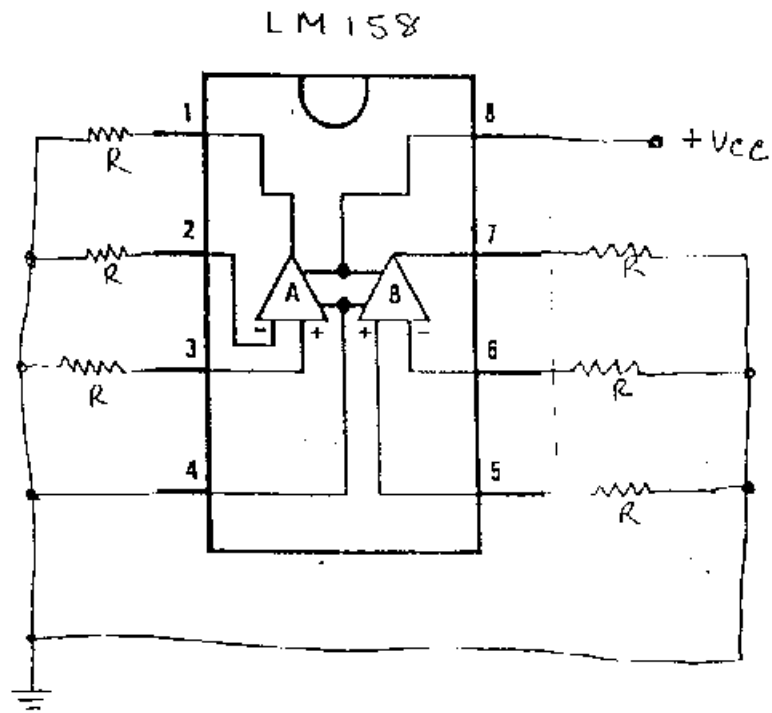
** These are manufacturer's pre-irradiation data specification limits. No post-irradiation limits were provided by the manufacturer at the time these tests were performed.

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Figure 1. Radiation Bias Circuit for LM158



BIAS CONDITIONS:

$$R = 10\text{K}\Omega \text{ @ } \frac{1}{2} \mu$$

$$+V_{CC} = 30\text{VDC} + 0.15\text{V ad}$$

$$T_A = 100^\circ\text{C}$$

TABLE I. Part Information

Generic Part Number:	LM158*
CASSINI/CIRS Part Number	LM158
CASSINI/CIRS Control Number:	11817
Charge Number:	EE56326
Manufacturer:	NSI
Lot Date Code (LDC):	9433A
Quantity Tested:	5
Serial Number of Control Sample:	55
Serial Numbers of Radiation Samples:	56, 57, 58, 59
Part Function:	Dual Op Amp
Part Technology:	Bipolar
Package Style:	8-pin DIP
Test Equipment:	A540
Engineer:	T. Mondy

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* No radiation tolerance/hardness was guaranteed by the manufacturer for this part.

TABLE II. Radiation Schedule for LM158

EVENT	DATE
1) INITIAL ELECTRICAL MEASUREMENTS.....	04/25/95
2) 2.5 KRAD IRRADIATION (0.15 KRADS/HOUR)	04/25/95
POST-2.5 KRAD ELECTRICAL MEASUREMENT.....	04/26/95
3) 5.0 KRAD IRRADIATION (0.15 KRADS/HOUR)	04/26/95
POST-5.0 KRAD ELECTRICAL MEASUREMENT.....	04/27/95
4) 10.0 KRAD IRRADIATION (0.29 KRADS/HOUR)	04/27/95
POST-10.0 KRAD ELECTRICAL MEASUREMENT.....	04/28/95
5) 15.0 KRAD IRRADIATION (0.77 KRADS/HOUR)	04/28/95
POST-15.0 KRAD ELECTRICAL MEASUREMENT.....	05/01/95
6) 20 KRAD IRRADIATION (0.29 KRADS/HOUR)	05/01/95
POST-20 KRAD ELECTRICAL MEASUREMENT.....	05/02/95
7) 30 KRAD IRRADIATION (0.59 KRADS/HOUR)	05/02/95
POST-30 KRAD ELECTRICAL MEASUREMENT.....	05/03/95
8) 50 KRAD IRRADIATION (1.18 KRADS/HOUR)	05/03/95
POST-50 KRAD ELECTRICAL MEASUREMENT.....	05/04/95
9) 75 KRAD IRRADIATION (1.47 KRADS/HOUR)	05/04/95
POST-75 KRAD ELECTRICAL MEASUREMENT.....	05/05/95
10) 100 KRAD IRRADIATION (0.39 KRADS/HOUR)	05/05/95
POST-100 KRAD ELECTRICAL MEASUREMENT.....	05/08/95
11) 168-HOUR ANNEALING @ 25°C	05/08/95
POST-168 HOUR ANNEAL ELECTRICAL MEASUREMENT	05/15/95
12) 168-HOUR ANNEALING @ 100°C	05/15/95
POST-168 HOUR ANNEAL ELECTRICAL MEASUREMENT	05/24/95

PARTS WERE IRRADIATED AND ANNEALED UNDER BIAS; SEE FIGURE 1.

Table III. Electrical Characteristics of LM158

Unless Otherwise Specified: $T_A = 25^\circ\text{C}$, $-V_{CC} = 0\text{V}$

TEST NAME	SYMBOL	CONDITIONS	LIMITS	
			MIN	MAX
ICC 5V	I _{CC}	+V _{CC} = 5V, V _{OUT} = 1.4V, R _L = 10KΩ (Note: 1)		1.2mA
ICC 30V	I _{CC}	+V _{CC} = 30V, V _{OUT} = 1.4V, R _L = 10KΩ (Note: 1)		3.0mA
VOS AMP1 30V	V _{IO}	+V _{CC} = 30V, V _{OUT} = 1.4V, V _{CM} = 0V	-2.0mV	2.0mV
VOS AMP2 30V	V _{IO}	+V _{CC} = 30V, V _{OUT} = 1.4V, V _{CM} = 0V	-2.0mV	2.0mV
VOS A1 V _{CM} 30V	V _{IO}	+V _{CC} = 30V, V _{OUT} = 1.4V, V _{CM} = 30V	-2.0mV	2.0mV
VOS A2 V _{CM} 30V	V _{IO}	+V _{CC} = 30V, V _{OUT} = 1.4V, V _{CM} = 30V	-2.0mV	2.0mV
VOS AMP1 5V	V _{IO}	+V _{CC} = 5V, V _{OUT} = 1.4V, V _{CM} = 0V	-2.0mV	2.0mV
VOS AMP2 5V	V _{IO}	+V _{CC} = 5V, V _{OUT} = 1.4V, V _{CM} = 0V	-2.0mV	2.0mV
P IIB AMP2	+I _{IIB}	+V _{CC} = 5V, V _{OUT} = 1.4V, V _{CM} = 0V	-50.0nA	-1.0nA
N IIB AMP2	-I _{IIB}	+V _{CC} = 5V, V _{OUT} = 1.4V, V _{CM} = 0V	-50.0nA	-1.0nA
I _{IOS} AMP1	I _{IO}	+V _{CC} = 5V, V _{OUT} = 1.4V, V _{CM} = 0V	-10.0nA	10.0nA
I _{IOS} AMP2	I _{IO}	+V _{CC} = 5V, V _{OUT} = 1.4V, V _{CM} = 0V	-10.0nA	10.0nA
CMRR AMP1	CMRR	+V _{CC} = 30V, V _{OUT} = 1.4V, V _{IN} = (0,28)V	70dB	
CMRR AMP2	CMRR	+V _{CC} = 30V, V _{OUT} = 1.4V, V _{IN} = (0,28)V	70dB	
+PSRR AMP1	PSRR	+V _{CC} = (5,30)V, V _{OUT} = 1.4V, V _{CM} = 0V	65dB	
+PSRR AMP2	PSRR	+V _{CC} = (5,30)V, V _{OUT} = 1.4V, V _{CM} = 0V	65dB	
AOL AMP1	A _{VS}	+V _{CC} = 15V, R _L = 2KΩ, V _{OUT} = (1,1)V	50V/mV	
AOL AMP2	A _{VS}	+V _{CC} = 15V, R _L = 2KΩ, V _{OUT} = (1,1)V	50V/mV	
VOH AMP1	V _{OH}	+V _{CC} = 30V, R _L = 2KΩ	26V	
VOL AMP1	V _{OL}	+V _{CC} = 30V, R _L = 10KΩ		40.0mV
VOL AMP2 @ 1uA	V _{OL}	+V _{CC} = 30V, I _{sink} = 1uA		40.0mV
VOL AMP2 @ 1uA	V _{OL}	+V _{CC} = 30V, I _{sink} = 1uA		40.0mV
I _{SINK} A1 @ .2V	I _{SDNK}	+V _{CC} = 15V, V _{OUT} = 0.2V (Note: 2)	12.0uA	
I _{SINK} A2 @ .2V	I _{SDNK}	+V _{CC} = 15V, V _{OUT} = 0.2V (Note: 2)	12.0uA	
I _{SINK} A1 @ 2V	I _{SINK}	+V _{CC} = 15V, V _{OUT} = 2V (Note: 3)	10.0mA	
I _{SINK} A2 @ 2V	I _{SINK}	+V _{CC} = 15V, V _{OUT} = 2V (Note: 3)	10.0mA	
I _{SOURCE} A1 @ 2V	I _{SOURCE}	+V _{CC} = 15V, V _{OUT} = 2V (Note: 3)		-20.0mA
I _{SOURCE} A2 @ 2V	I _{SOURCE}	+V _{CC} = 15V, V _{OUT} = 2V (Note: 3)		-20.0mA

Notes: Tests Not Performed - Short Circuit Current and Differential Input Voltage.

1. R_L = 10KΩ is substituted for R_L = 100KΩ in the I_{CC} test.
2. For the I_{SDNK} test V_{out} is driven towards 0V while the Output is held at 0.2V and 2.0V.
3. For the I_{SOURCE} Test V_{out} is driven towards 15V while the Output is held at 2.0V.

TABLE IV: Summary of Electrical Measurements after Total Dose Exposures and Annealing for LM158 / I

Test #	Parameters	Units	Spec. Limit	Total Dose Exposure (kRadSi)												Annealing									
				Initial		2.5		5		10		15		20		30		50		75		100		168 hrs @ 100°C	
				mean	sd	mean	sd	mean	sd	mean	sd	mean	sd	mean	sd	mean	sd	mean	sd	mean	sd	mean	sd	mean	sd
1	ICC_5V	mA	-	1.20	0.92	0.91	0.01	0.91	0.01	0.91	0.01	0.91	0.01	0.91	0.01	0.91	0.01	0.91	0.01	0.91	0.01	0.91	0.01	0.91	0.01
2	ICC_30V	mA	-	1.29	1.39	1.38	0.03	1.37	0.03	1.37	0.03	1.37	0.03	1.37	0.03	1.37	0.03	1.37	0.03	1.37	0.03	1.37	0.03	1.37	0.03
3	VOS_AMP1_30V	mV	-2.60	2.00	0.62	0.53	0.33	0.4	0.58	0.52	0.54	0.51	0.51	0.50	0.40	0.45	0.24	0.57	0.15	0.59	0.06	0.60	0.06	0.61	0.13
4	VOS_AMP2_30V	mV	-2.00	2.00	0.90	0.41	0.84	0.49	0.85	0.40	0.81	0.39	0.78	0.38	0.68	0.38	0.48	0.34	0.43	0.36	0.34	0.34	0.34	0.34	0.39
5	VOS_A1Vcm=28	mV	-2.00	2.00	1.05	0.53	1.34	0.93	1.09	0.54	1.12	0.55	1.13	0.54	1.15	0.54	1.15	0.54	1.15	0.54	1.15	0.54	1.15	0.54	1.15
6	VOS_A2Vcm=28	mV	-2.00	2.00	0.60	0.39	0.71	0.47	0.73	0.39	0.76	0.37	0.88	0.29	0.90	0.29	0.90	0.29	0.90	0.29	0.90	0.29	0.90	0.29	0.90
7	VOS_AMP1_5V	mV	-2.00	2.00	0.61	0.48	0.33	0.02	0.57	0.50	0.52	0.51	0.53	0.49	0.50	0.48	0.38	0.53	0.21	0.56	0.11	0.55	0.01	0.60	0.02
8	VOS_AMP2_5V	mV	-2.00	2.00	0.84	0.38	0.78	0.46	0.79	0.38	0.75	0.37	0.70	0.35	0.68	0.35	0.61	0.35	0.40	0.31	0.34	0.34	0.25	0.31	0.29
9	P_IIB_AMP1	mA	-50.0	10.0	-20.0	3.3	-30.0	4.3	-30.0	5.7	-30.0	3.7	-30.0	3.7	-30.0	3.7	-30.0	3.7	-30.0	3.7	-30.0	3.7	-30.0	3.7	-30.0
10	P_IIB_AMP2	mA	-50.0	10.0	-24.0	3.1	-26.9	4.1	-28.3	3.6	-31.7	3.5	-31.6	2.5	-32.9	3.8	-41.9	3.9	-51.6	4.4	-56.1	4.2	-61.5	4.3	-62.0
11	N_IIB_AMP1	mA	-50.0	10.0	-24.0	3.2	-26.3	4.1	-27.7	3.6	-31.3	3.6	-31.0	2.5	-32.9	3.8	-41.0	3.9	-50.4	4.4	-54.9	4.2	-60.2	4.3	-60.7
12	N_IIB_AMP2	mA	-50.0	10.0	-24.2	3.3	-26.4	4.3	-27.5	3.8	-31.2	3.7	-31.0	2.5	-32.9	3.8	-41.0	4.0	-50.4	4.6	-54.5	4.3	-60.2	4.4	-60.7
13	IOS_AMP1	mA	-10.0	10.0	-0.20	1.2	-0.26	2.1	-0.56	1.7	-0.56	1.7	-0.34	0.9	-0.42	1.1	-0.50	1.2	-0.16	0.71	-0.69	1.9	-0.70	2.2	-0.58
14	IOS_AMP2	mA	-10.0	10.0	0.23	2.3	-0.32	2.3	-0.85	1.9	-0.51	2.0	-0.63	1.4	-0.71	1.9	-0.85	1.4	-1.23	2.1	-1.26	1.9	-1.38	1.5	-1.38
15	CIRR_AMP1	dB	70.0	-	136	5.6	146	2.4	138	5.0	140	7.2	136	5.6	136	6.2	137	5.5	153	3.8	149	3.3	141	8.4	141
16	CIRR_AMP2	dB	70.0	-	133	5.3	131	4.3	134	6.2	132	4.2	133	5.0	133	5.7	136	9.7	137	7.1	149	2.6	144	7.8	139
17	+PSRR_AMP1	dB	65.0	-	164	7.8	164	15	174	17	159	5.8	168	4.1	162	6.3	157	3.6	163	14	163	16	161	8.1	161
18	+PSRR_AMP2	dB	65.0	-	160	5.0	167	3.5	161	3.2	167	12	161	5.3	154	5.1	158	5.3	170	18	155	2.1	153	3.2	156
19	AOL_AMP1	V/mV	50.0	-	292	18	291	25	283	19	289	19	287	15	288	16	286	19	278	16	264	19	247	28	246
20	AOL_AMP2	V/mV	50.0	-	224	9.9	219	14	220	10	223	12	231	23	235	23	219	11	215	11	202	16	201	25	201
21	VOH_AMP1	V	26.0	-	28.2	0.1	28.2	0.1	28.2	0.1	28.2	0.2	28.2	0.2	28.2	0.2	28.2	0.1	28.2	0.1	28.2	0.1	28.2	0.2	28.2
22	VOH_AMP2	V	26.0	-	28.2	0.1	28.2	0.1	28.2	0.1	28.2	0.2	28.2	0.2	28.2	0.2	28.2	0.1	28.2	0.1	28.2	0.1	28.2	0.2	28.2
23	VOL_AMP1	mV	-	40.0	0.06	0.02	-0.13	0.03	0.48	0.02	-0.03	0.01	0.13	0.01	0.53	0.90	0.17	0.2	0.48	0.01	0.15	0.01	0.32	0.13	0.43
24	VOL_AMP2	mV	-	40.0	0.02	0.01	0.92	0.02	1.29	0.03	0.93	0.01	1.07	0.02	1.27	0.51	1.12	0.4	1.30	0.01	1.07	0.02	1.12	0.03	1.23
25	VOL_AMP1@1mA	mV	-	40.0	7.91	0.97	9.26	1.0	9.11	1.0	8.32	1.0	8.36	1.0	9.07	2.0	8.03	1.0	8.22	1.0	8.03	1.7	8.35	2.0	8.46
26	VOL_AMP2@1mA	mV	-	40.0	7.96	0.95	8.29	0.99	8.15	1.0	8.35	0.97	8.35	0.95	9.03	1.8	8.02	0.99	8.25	0.99	7.80	0.98	7.83	0.99	8.12
27	Icmk_A1@0.2V	µA	12.0	-	86.0	4.0	84.0	4.0	84.0	4.0	83.0	4.0	83.0	4.0	84.0	4.0	84.0	4.0	86.2	4.0	90.0	12	88.0	14	88.0
28	Icmk_A2@0.2V	µA	12.0	-	86.0	3.0	83.0	3.0	84.0	3.0	83.0	3.0	84.0	3.0	84.0	3.0	84.0	3.0	86.3	3.5	99.0	2.0	97.0	7.0	96.0
29	Icmk_A1@2.0V	mA	10.0	-	21.1	0.3	20.8	0.5	20.8	0.5	20.7	0.91	22.7	0.3	20.5	0.90	20.4	0.97	20.2	0.99	19.9	1.0	19.7	1.2	19.7
30	Icmk_A1@2.0V	mA	1.0	-	20.9	0.4	20.5	0.5	20.6	0.5	20.4	0.50	20.4	0.5	20.3	0.90	20.1	0.98	20.0	0.99	19.6	1.1	19.4	1.1	19.3
31	Irc_A1@2.2V	mA	-	-20.0	-47.8	0.50	-47.9	0.48	-47.5	0.43	-47.8	0.48	-47.3	0.30	-47.3	0.26	-47.5	0.42	-47.3	0.40	-47.2	0.45	-47.4	0.45	-47.3
32	Irc_A2@2.0V	mA	-	-20.0	-46.8	0.50	-46.9	0.53	-46.4	0.50	-46.7	0.50	-46.5	0.46	-46.5	0.52	-46.5	0.48	-46.3	0.45	-46.2	0.48	-46.2	0.48	-46.3

Notes:

- 1/ The mean and standard deviation values were calculated over the four parts irradiated in this testing. The control sample remained constant throughout the testing and is not included in this table.
- 2/ These are manufacturer's pre-irradiation data sheet specification limits. No post-irradiation limits were provided by the manufacturer at the time these tests were performed.

Radiation-sensitive parameters: P_IIB_AMP1, P_IIB_AMP2, N_IIB_AMP1, N_IIB_AMP2 and VOS_A1Vcm=28.