

UNISYS

DATE: May 18, 1995
 TO: S. Hull/311.1 *KS*
 FROM: K. Sahu/300.1
 SUBJECT: Radiation Report on: DAC8408
 Project: HST/ADD
 Control #: 10995
 Job #: EI56356
 Project part #: 5962-8967801XA

PPM-95-151

cc: A. Nguyen/300.1
 A. Sharma/311
 R. Williams/300.1
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A radiation evaluation was performed on DAC8408 (D-A Converter) to determine the total dose tolerance of these parts. A brief summary of the test results is provided below. For detailed information, refer to Tables I through IV and Figure 1.

The total dose testing was performed using a ⁶⁰Co gamma ray source. During the radiation testing, eight parts were irradiated under bias (see Figure 1 for bias configuration) and two parts were used as control samples. The total dose radiation levels were 1, 2, 3, 5 and 10 krad*. The dose rate was between 0.05 and 0.30 krad/hour (see Table II for radiation schedule). After each radiation exposure and annealing step, parts were electrically tested according to the test conditions and the specification limits** listed in Table III.

During initial electrical measurements, one part (S/N 85) exceeded the maximum specification limit of 0.0010% for PSR_A, with a reading of 0.0014%. All other parts passed all electrical tests.

At the 1 krad irradiation level, all irradiated parts exceeded the maximum specification limit of 50.00 μ A for Icc_0V and Icc_5V, with readings ranging from 1739 to 1981 μ A for Icc_0V and from 4082 to 4648 μ A for Icc_5V. All irradiated parts also exceeded the maximum specification limit of 1.000 mA for Icc_vih, with readings ranging from 4.25 to 4.82 mA. All irradiated parts exceeded the maximum specification limit of 0.400 V for Vol DB1, with readings ranging from 4.95 to >5.0 V, and S/N 83, 84, 85, 86 and 88 exceeded the maximum specification limit of 0.400 V for Vol DB0, with the same readings.

In addition, at the 1 krad level, all irradiated parts:

- exceeded the maximum specification limit of 1.00 lsb for GFSE_A, GFSE_B, GFSE_C and GFSE_D, with readings ranging from 7.1 to 13.4 lsb,
- exceeded the maximum specification limit of 0.0010 % for PSR_A, PSR_B, PSR_C and PSR_D, with readings ranging from 0.0819 to 0.1288 %,
- exceeded the maximum specification limit of 0.250 lsb for INL_A, INL_B, INL_C and INL_D, with readings ranging from 2.8 to 12.8 lsb, and
- exceeded the maximum specification limit of 0.500 lsb for DNL_A, DNL_B, DNL_C and DNL_D, with readings ranging from 1.7 to 8.5 lsb.

At the 2, 3, 5 and 10 krad level, increasing degradation in the above and additional parameters continued. Refer to the attached data for details.

* The term rads, as used in this document, means rads(silicon). All radiation levels cited are cumulative.

** These are manufacturer's pre-irradiation data specification limits. No post-irradiation limits were provided by the manufacturer at the time these tests were performed.

Table IV provides a summary of the mean and standard deviation values for each parameter after each irradiation exposure.

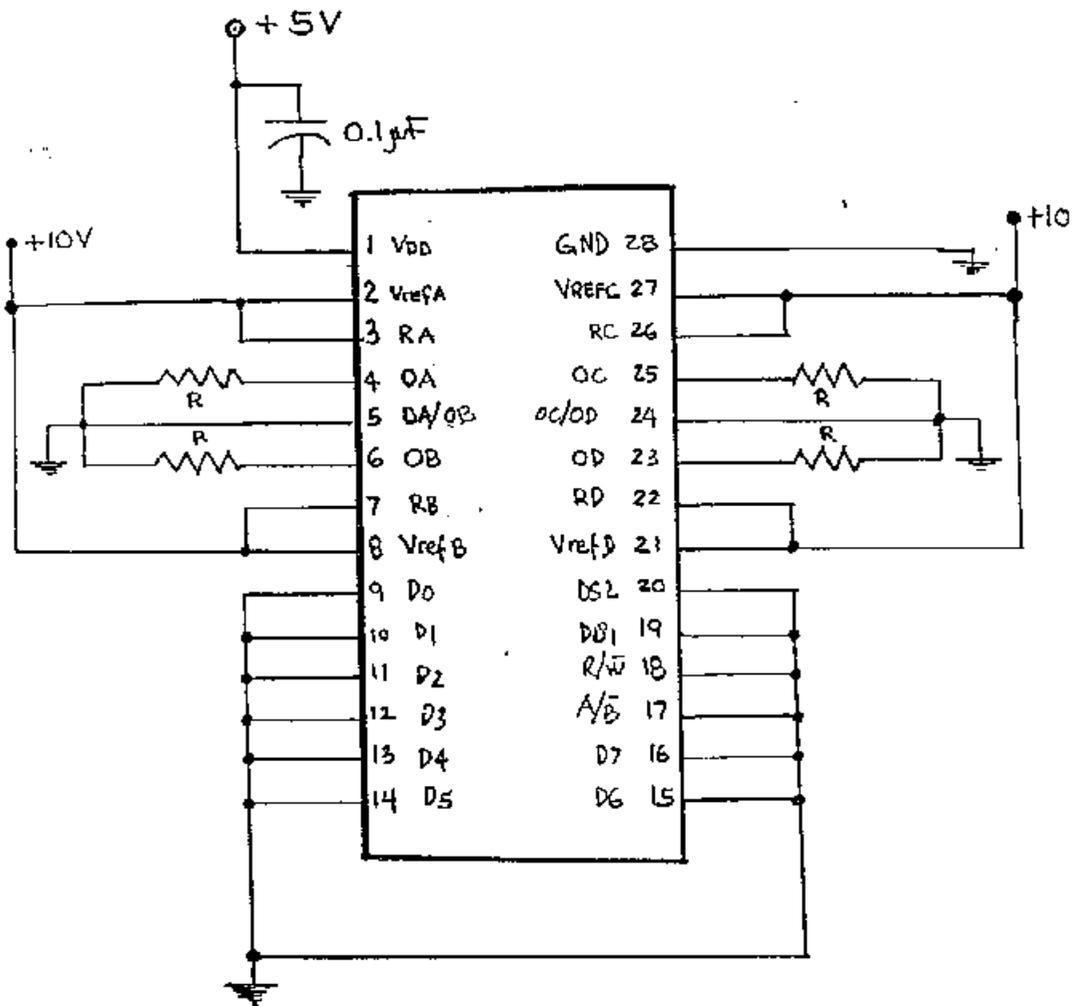
Any further details about this evaluation can be obtained upon request. If you have any questions, please call me at (301) 731-8954.

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Figure 1. Radiation Bias Circuit for DAC8408



ALL R = 2KΩ 1/4W 5%.

TABLE 1. Part Information

Generic Part Number:	DAC8408*
HST/ADD Part Number	5962-8967801XA
HST/ADD Control Number:	10995
Charge Number:	EI56356
Manufacturer:	PMI
Lot Date Code (LDC):	9449
Quantity Tested:	8
Serial Number of Control Samples:	80, 81
Serial Numbers of Radiation Samples:	82, 83, 84, 85, 86, 87, 88, 89
Part Function:	D-A Converter
Part Technology:	CMOS
Package Style:	28-pin DIP
Test Equipment:	A540
Engineer:	C. Nguyen

* No radiation tolerance/hardness was guaranteed by the manufacturer for this part.

TABLE II. Radiation Schedule for DAC8408

EVENT	DATE
1) INITIAL ELECTRICAL MEASUREMENTS.....	04/18/95
2) 1 KRAD IRRADIATION (0.06 KRADS/HOUR)	04/19/95
POST-1 KRAD ELECTRICAL MEASUREMENT.....	04/20/95
3) 2 KRAD IRRADIATION (0.06 KRADS/HOUR)	04/20/95
POST-2 KRAD ELECTRICAL MEASUREMENT.....	04/21/95
4) 3 KRAD IRRADIATION (0.05 KRADS/HOUR)	04/21/95
POST-3 KRAD ELECTRICAL MEASUREMENT.....	04/22/95
5) 5 KRAD IRRADIATION (0.11 KRADS/HOUR)	04/22/95
POST-5 KRAD ELECTRICAL MEASUREMENT.....	04/23/95
6) 10 KRAD IRRADIATION (0.30 KRADS/HOUR)	04/23/95
POST-10 KRAD ELECTRICAL MEASUREMENT.....	04/24/95

PARTS WERE IRRADIATED AND ANNEALED UNDER BIAS; SEE FIGURE 1.

Table III. Electrical Characteristics of DAC8408

Test #	Test Name	Min	Max	Condition
1	Icc_0v		50.00 μ A	Vin = 0.0 V
2	Icc_5V		50.00 μ A	Vin = 5.0 V
3	Icc_vil		1.00 mA	Vin = 0.8 V
4	Icc_vih		1.00 mA	Vin = 2.4 V
5	Iih DB7	-1.00 μ A	1.00 μ A	Vtest = 5.0 V
6	Iih DB6	-1.00 μ A	1.00 μ A	Vtest = 5.0 V
7	Iih DB5	-1.00 μ A	1.00 μ A	Vtest = 5.0 V
8	Iih DB4	-1.00 μ A	1.00 μ A	Vtest = 5.0 V
9	Iih-DB3	-1.00 μ A	1.00 μ A	Vtest = 5.0 V
10	Iih DB2	-1.00 μ A	1.00 μ A	Vtest = 5.0 V
11	Iih DB1	-1.00 μ A	1.00 μ A	Vtest = 5.0 V
12	Iih DB0	-1.00 μ A	1.00 μ A	Vtest = 5.0 V
13	Iih DS1	-1.00 μ A	1.00 μ A	Vtest = 5.0 V
14	Iih DS2	-1.00 μ A	1.00 μ A	Vtest = 5.0 V
15	Iih AB_	-1.00 μ A	1.00 μ A	Vtest = 5.0 V
16	Iih RW_	-1.00 μ A	1.00 μ A	Vtest = 5.0 V
17	Iil DB7	-1.00 μ A	1.00 μ A	Vtest = 0.0 V
18	Iil DB6	-1.00 μ A	1.00 μ A	Vtest = 0.0 V
19	Iil DB5	-1.00 μ A	1.00 μ A	Vtest = 0.0 V
20	Iil DB4	-1.00 μ A	1.00 μ A	Vtest = 0.0 V
21	Iil DB3	-1.00 μ A	1.00 μ A	Vtest = 0.0 V
22	Iil DB2	-1.00 μ A	1.00 μ A	Vtest = 0.0 V
23	Iil DB1	-1.00 μ A	1.00 μ A	Vtest = 0.0 V
24	Iil DB0	-1.00 μ A	1.00 μ A	Vtest = 0.0 V
25	Iil DS1	-1.00 μ A	1.00 μ A	Vtest = 0.0 V
26	Iil DS2	-1.00 μ A	1.00 μ A	Vtest = 0.0 V
27	Iil AB_	-1.00 μ A	1.00 μ A	Vtest = 0.0 V
28	Iil RW_	-1.00 μ A	1.00 μ A	Vtest = 0.0 V
29	Voh DB7	4.00 V		Iout = 0.4 mA
30	Voh DB6	4.00 V		Iout = 0.4 mA
31	Voh DB5	4.00 V		Iout = 0.4 mA
32	Voh DB4	4.00 V		Iout = 0.4 mA
33	Voh DB3	4.00 V		Iout = 0.4 mA
34	Voh DB2	4.00 V		Iout = 0.4 mA
35	Voh DB1	4.00 V		Iout = 0.4 mA
36	Voh DB0	4.00 V		Iout = 0.4 mA
37	Vol DU7		0.400 V	Iout = 1.6 mA
38	Vol DB6		0.400 V	Iout = 1.6 mA
39	Vol DB5		0.400 V	Iout = 1.6 mA
40	Vol DB4		0.400 V	Iout = 1.6 mA
41	Vol DB3		0.400 V	Iout = 1.6 mA
42	Vol DB2		0.400 V	Iout = 1.6 mA
43	Vol DB1		0.400 V	Iout = 1.6 mA
44	Vol DB0		0.400 V	Iout = 1.6 mA
45	GSFE_A	-1.00 lsb	1.00 lsb	Gain error DAC A
46	GFSE_B	-1.00 lsb	1.00 lsb	Gain error DAC B
47	GFSE_C	-1.00 lsb	1.00 lsb	Gain error DAC C
48	GFSE_D	-1.00 lsb	1.00 lsb	Gain error DAC D
49	PSR_A	-0.0010 %	0.0010 %	Delta VDD = +/-10%
50	PSR_B	-0.0010 %	0.0010 %	Delta VDD = +/-10%
51	PSR_C	-0.0010 %	0.0010 %	Delta VDD = +/-10%
52	PSR_D	-0.0010 %	0.0010 %	Delta VDD = +/-10%
53	INL_A	-0.250 lsb	0.250 lsb	
54	DNL_A	-0.500 lsb	0.500 lsb	
55	INL_B	-0.250 lsb	0.250 lsb	
56	DNL_B	-0.500 lsb	0.500 lsb	
57	INL_C	-0.250 lsb	0.250 lsb	
58	DNL_C	-0.500 lsb	0.500 lsb	
59	INL_D	-0.250 lsb	0.250 lsb	
60	DNL_D	-0.500 lsb	0.500 lsb	

TABLE IV: Summary of Electrical Measurements after Total Dose Exposures and Annealing for DAC8408 /1

Test #	Parameters	Units	Spec. Lim./2		Total Dose Exposure (krads)											
					Initial		1		2		3		5		10	
					min	max	mean	sd	mean	sd	mean	sd	mean	sd	mean	sd
1	Icc_0V	μA	-	50.00	-3.00	1.0	1903	95	6686	1992	7875	1407	8498	1620	6640	144
2	Icc_5V	μA	-	50.00	-1.00	1.0	4445	206	7665	1997	8845	1410	9449	1609	7587	154
3	Icc_vil	mA	-	1.000	0	0	0.02	0	2.21	1.9	3.19	1.3	3.27	1.6	0.46	.04
4	Icc_vih	mA	-	1.000	0.44	.01	4.61	.21	7.69	2.0	8.87	1.4	9.46	1.6	7.58	.15
5	Iih_DB7	μA	-1.00	1.00	-0.20	.03	-0.20	.04	-0.08	.08	-0.09	.07	0	.03	0.20	.08
6	Iih_DB6	μA	-1.00	1.00	-0.40	.06	-0.30	.07	-0.22	.09	-0.20	.06	-0.20	.06	-0.20	.10
7	Iih_DB5	μA	-1.00	1.00	-0.25	.06	-0.30	.04	-0.10	.06	-0.10	.05	-0.05	.06	0.16	.10
8	Iih_DB4	μA	-1.00	1.00	-0.30	.08	-0.30	.05	-0.20	.08	-0.20	.05	-0.04	.05	0.08	.08
9	Iih_DB3	μA	-1.00	1.00	-0.40	.04	-0.40	.02	-0.20	.05	-0.20	.06	-0.04	.12	0.09	.07
10	Iih_DB2	μA	-1.00	1.00	-0.30	.08	-0.30	.02	-0.20	.06	-0.20	.05	-0.09	.06	0.07	.01
11	Iih_DB1	μA	-1.00	1.00	-0.30	.08	-0.40	.03	-0.40	.07	-0.40	.05	-0.30	.03	-0.20	.03
12	Iih_DB0	μA	-1.00	1.00	-0.40	.05	-0.30	.09	-0.40	.04	-0.40	.04	-0.40	.04	-0.30	.03
13	Iih_DS1	μA	-1.00	1.00	-0.40	.06	-0.40	.03	-0.40	.02	-0.40	.03	-0.30	.08	-0.30	.05
14	Iih_DS2	μA	-1.00	1.00	-0.30	.04	-0.40	.05	-0.40	.05	-0.30	.03	-0.40	.03	-0.40	.04
15	Iih_AB	μA	-1.00	1.00	-0.20	.06	-0.20	.05	-0.20	.04	-0.30	.07	-0.30	.05	-0.20	.06
16	Iih_RW	μA	-1.00	1.00	-0.40	.07	-0.40	.05	-0.40	.05	-0.40	.06	-0.40	.03	-0.30	.05
17	Iih_DB7	μA	-1.00	1.00	-0.20	.05	-0.20	.02	-0.30	.01	-0.30	.03	-0.23	.06	-0.20	.04
18	Iih_DB6	μA	-1.00	1.00	-0.20	.02	-0.20	.04	-0.20	.04	-0.20	.04	-0.20	.04	-0.16	.02
19	Iih_DB5	μA	-1.00	1.00	-0.20	.04	-0.20	.03	-0.20	.02	-0.20	.02	-0.20	.05	-0.20	.03
20	Iih_DB4	μA	-1.00	1.00	-0.20	.04	-0.20	.05	-0.20	.03	-0.20	.03	-0.20	.03	-0.17	.02

Notes:

1/ The mean and standard deviation values were calculated over the eight parts irradiated in this testing.

The control samples remained constant throughout the testing and are not included in this table.

2/ These are manufacturer's pre-irradiation data sheet specification limits. No post-irradiation limits were provided by the manufacturer at the time the tests were performed.

3/ Extreme degradation in this parameter occurred at this level.

Radiation-sensitive parameters: Icc, Vol, Voh, GFSE, PSR, INL and DNL.

TABLE IV (Cont'd.): Summary of Electrical Measurements after Total Dose Exposures and Annealing for DAC8408 /1

Test #	Parameters	Units	Spec. Lim./2		Total Dose Exposure (krads)											
					Initial		1		2		3		5		10	
					min	max	mean	sd								
21	III DB3	μA	-1.00	1.00	-0.20	.06	-0.20	.05	-0.20	.02	-0.20	.03	-0.20	.05	-0.20	.01
22	III DB2	μA	-1.00	1.00	-0.20	.05	-0.20	.05	-0.20	.04	-0.20	.03	-0.20	.03	-0.20	.02
23	III DB1	μA	-1.00	1.00	-0.20	.03	-0.20	.03	-0.20	.02	-0.20	.03	-0.20	.02	-0.10	.02
24	III DB0	μA	-1.00	1.00	-0.20	.04	-0.20	.03	-0.30	.03	-0.20	.05	-0.20	.03	-0.10	.03
25	III DS1	μA	-1.00	1.00	-0.20	.03	-0.20	.03	-0.20	.02	-0.20	.01	-0.20	.03	-0.20	.02
26	III DS2	μA	-1.00	1.00	-0.20	.04	-0.20	.03	-0.20	.03	-0.25	.03	-0.20	.02	-0.20	.03
27	III AB	μA	-1.00	1.00	-0.20	.02	-0.20	.02	-0.20	.02	-0.20	.02	-0.20	.03	-0.20	.02
28	III RW	μA	-1.00	1.00	-0.20	.05	-0.20	.05	-0.20	.03	-0.20	.04	-0.20	.03	-0.20	.02
29	Voh DB7	V	4.00	-	4.95	.02	4.99	0	0.11	.04	0.58	1.4	3.95	.04	4.15	.05
30	Voh DB6	V	4.00	-	4.95	.02	4.99	0	0.11	.04	0.25	.48	4.08	.05	4.01	.06
31	Voh DB5	V	4.00	-	4.95	.02	4.99	0	0.12	.04	1.00	1.7	3.88	.01	3.85	.03
32	Voh DB4	V	4.00	-	4.95	.02	4.99	0	0.12	.04	1.06	1.8	4.02	.03	4.03	.04
33	Voh DB3	V	4.00	-	4.95	.02	4.99	0	0.19	.19	1.15	1.7	4.02	.05	4.02	.04
34	Voh DB2	V	4.00	-	4.95	.02	4.99	0	0.13	.04	1.16	1.7	3.98	.03	3.96	.08
35	Voh DB1	V	4.00	-	4.95	.02	4.99	0	3.17	2.5	2.42	2.5	4.08	.04	4.08	.04
36	Voh DB0	V	4.00	-	4.95	.02	4.99	0	1.97	2.5	1.64	2.1	4.07	.05	4.02	.07
37	Vol DB7	V	-	0.400	0.10	0	0.10	0	0.12	.01	0.68	1.6	4.51	.05	4.71	.03
38	Vol DB6	V	-	0.400	0.09	0	0.10	.01	0.11	.01	0.24	.34	0.40	0	0.46	.03
39	Vol DB5	V	-	0.400	0.10	0	0.09	0	0.15	.11	0.39	.45	0.40	0	0.40	0
40	Vol DB4	V	-	0.400	0.10	0	0.09	0	0.17	.14	0.32	.27	0.40	0	0.40	0

Notes:

1/ The mean and standard deviation values were calculated over the eight parts irradiated in this testing.

The control samples remained constant throughout the testing and are not included in this table.

2/ These are manufacturer's pre-irradiation data sheet specification limits. No post-irradiation limits were provided by the manufacturer at the time the tests were performed.

3/ Extreme degradation in this parameter occurred at this level.

Radiation-sensitive parameters: Icc, Vol, Voh, GFSE, PSR, INL and DNL.

TABLE IV (Cont'd.): Summary of Electrical Measurements after Total Dose Exposures and Annealing for DAC8408 /1

Test #	Parameters	Units	Spec. Lim./2		Total Dose Exposure (krads)											
					Initial		1		2		3		5		10	
					min	max	mean	sd	mean	sd	mean	sd	mean	sd	mean	sd
41	Vol DB3	V	-	0.400	0.10	0	0.09	0	0.19	.14	0.26	.15	0.40	0	0.40	0
42	Vol DB2	V	-	0.400	0.10	0	0.09	0	0.15	.10	0.36	.26	0.40	0	0.40	0
43	Vol DB1	V	-	0.400	0.09	0	4.97	.02	3.15	2.5	2.09	2.4	0.69	.25	0.40	0
44	Vol DB0	V	-	0.400	0.09	0	3.13	2.5	1.95	2.5	1.07	1.6	0.57	.24	0.40	0
45	GSFE_A	lsb	-1.00	1.00	-0.58	.11	10.6	.76	/3		/3		/3		/3	
46	GSFE_B	lsb	-1.00	1.00	-0.66	.11	8.81	.67	/3		/3		/3		/3	
47	GSFE_C	lsb	-1.00	1.00	-0.59	.06	10.7	1.8	/3		/3		/3		/3	
48	GSFE_D	lsb	-1.00	1.00	-0.59	.10	8.92	.74	/3		/3		/3		/3	
49	PSR_A	%	-0.0010	0.0010	.0003	.0004	0.101	.010	.0007	.0050	.0023	.0044	.0023	.0084	.0001	.00003
50	PSR_B	%	-0.0010	0.0010	6E-7	7E-7	.001	.005	.0013	.0029	.0003	.0011	.0029	.0084	.00006	.0005
51	PSR_C	%	-0.0010	0.0010	.0003	4E-7	0.094	.01	.0018	.0068	.0033	.0074	.0010	.0054	.0001	.00004
52	PSR_D	%	-0.0010	0.0010	.0004	5E-7	.0934	.004	.0016	.0049	.0005	.0023	.0009	.0033	.0001	.0001
53	INL_A	lsb	-0.250	0.250	0.08	.02	6.69	.58	/3		/3		/3		/3	
54	DNL_A	lsb	-0.500	0.500	0.07	.02	5.36	.14	/3		/3		/3		/3	
55	INL_B	lsb	-0.250	0.250	0.11	.02	3.76	.18	/3		/3		/3		/3	
56	DNL_B	lsb	-0.500	0.500	0.13	.03	2.35	.12	/3		/3		/3		/3	
57	INL_C	lsb	-0.250	0.250	0.07	.03	7.75	3.1	/3		/3		/3		/3	
58	DNL_C	lsb	-0.500	0.500	0.07	.02	6.04	1.5	/3		/3		/3		/3	
59	INL_D	lsb	-0.250	0.250	0.11	.03	3.70	.37	/3		/3		/3		/3	
60	DNL_D	lsb	-0.500	0.500	0.14	.03	2.30	.24	/3		/3		/3		/3	

Notes:

- 1/ The mean and standard deviation values were calculated over the eight parts irradiated in this testing. The control samples remained constant throughout the testing and are not included in this table.
- 2/ These are manufacturer's pre-irradiation data sheet specification limits. No post-irradiation limits were provided by the manufacturer at the time the tests were performed.
- 3/ Extreme degradation in this parameter occurred at this level.

Radiation-sensitive parameters: Icc, Vol, Voh, GFSE, PSR, INL and DNL.